



Follow the standard procedures for moisture control, preparing root canal and try-in of the post.

When CLEARFIL™ DC CORE PLUS is used for post cementation

**1 Treatment of post surface**

**5 sec.**

**For glass fiber posts**

1) Apply phosphoric acid, leave in place for 5 sec., wash and air dry.

2) Apply silane coupling agent or the mixture of BOND and ACTIVATOR, and dry with mild air.

**For precious metal posts\***

Apply metal adhesive primer and dry with air flow.

**For non-precious metal posts\***

Apply BOND and dry with mild air after 5 sec.

**2 Apply BOND to the entire adherent surface**

**10 sec.**

**3 Dry with mild air\***

**more than 5 sec.**

**4 Remove excess BOND with a paper point, and dry with mild air again**

\* If necessary, blast with alumina powder before applying.

\* Dry the entire adherent surface sufficiently until BOND does not move. Use a vacuum aspirator to prevent BOND from scattering.

**5 Light-cure\***

**10 sec.**

**6 Squeeze PASTE\***

**7 Insert the post and light-cure PASTE\***

**8 Place PASTE around the post**

**9 Light-cure PASTE \*1, \*2 from both the lingual and the labial (buccal) sides**

\* For dental curing unit details, refer to the instructions for use.

\* You must start step 7 within 1 min.

\* Refer to the table 2 for light-curing time.

\* 1: Refer to the table 2 for light-curing time.

\* 2: Leave PASTE more than 6 minutes after light curing when the thickness of PASTE is greater than the specified curing depth.

Table 1: Legal product name and abbreviated product name used in this sheet

Legal product name	Abbreviated product name
CLEARFIL™ DC CORE PLUS	PASTE
CLEARFIL™ TRI-S BOND PLUS	BOND
CLEARFIL™ PORCELAIN BOND ACTIVATOR	ACTIVATOR

Table 2: Relationship between curing time and curing depth for each dental curing unit

Type	Curing time	Curing depth
Halogen	10 seconds	1.5 mm
	20 seconds	2 mm
LED	10 seconds	1.5 mm
	20 seconds	2 mm